

OFFSET PRESS STANDARDS FOUR COLOR SHEET FED

Miehle 38 (25 x 38) Four-Color

Quality Class	Wash-up	Makeready		Running		
		1st Form	Repetitive	Light	Medium	Heavy
Difficult	0.77 Hr	1.70 Hr	1.18 Hr	4060 IPH 0.25 Hr/M	4840 IPH 0.21 Hr/M	4700 IPH 0.21 Hr/M
Average	0.62 Hr	1.51 Hr	1.05 Hr	4420 IPH 0.23 Hr/M	5270 IPH 0.19 Hr/M	5120 IPH 0.20 Hr/M
Easy	- - -	1.31 Hr	0.91 Hr	4780 IPH 0.21 Hr/M	5700 IPH 0.18 Hr/M	5530 IPH 0.18 Hr/M
Press Specs.	Speed Range to 7000 IPH		Paper Thickness to .025"		Sheet Sizes 11 x 16 to 25-1/2 x 38"	

Miller MAN IV (30 x 44) Four-Color

Quality Class	Wash-up	Makeready		Running		
		1st Form	Repetitive	Light	Medium	Heavy
Difficult	0.85 Hr	1.97 Hr	1.36 Hr	3770 IPH 0.26 Hr/M	4340 IPH 0.23 Hr/M	3850 IPH 0.26 Hr/M
Average	0.66 Hr	1.75 Hr	1.21 Hr	4100 IPH 0.24 Hr/M	4720 IPH 0.21 Hr/M	4190 IPH 0.24 Hr/M
Easy	- - -	1.52 Hr	1.05 Hr	4430 IPH 0.23 Hr/M	5110 IPH 0.20 Hr/M	4530 IPH 0.22 Hr/M
Press Specs.	Speed Range to 6800 IPH		Paper Thickness .002 to .036"		Sheet Sizes 20 x 26 to 31 x 44"	

Miller MAN V (36 x 49) Four-Color

Quality Class	Wash-up	Makeready		Running		
		1st Form	Repetitive	Light	Medium	Heavy
Difficult	0.92 Hr	2.27 Hr	1.56 Hr	3590 IPH 0.28 Hr/M	4120 IPH 0.24 Hr/M	3610 IPH 0.28 Hr/M
Average	0.71 Hr	2.01 Hr	1.38 Hr	3900 IPH 0.26 Hr/M	4480 IPH 0.22 Hr/M	3930 IPH 0.25 Hr/M
Easy	- - -	1.75 Hr	1.20 Hr	4220 IPH 0.24 Hr/M	4850 IPH 0.21 Hr/M	4250 IPH 0.24 Hr/M
Press Specs.	Speed Range to 6500 IPH		Paper Thickness .002 to .036"		Sheet Sizes 20 x 26 to 36 x 50"	

Miehle 57 (41 x 55) Four-Color

Quality Class	Wash-up	Makeready		Running		
		1st Form	Repetitive	Light	Medium	Heavy
Difficult	1.01 Hr	2.63 Hr	1.80 Hr	2900 IPH 0.34 Hr/M	3360 IPH 0.30 Hr/M	3010 IPH 0.33 Hr/M
Average	0.78 Hr	2.33 Hr	1.60 Hr	3160 IPH 0.32 Hr/M	3660 IPH 0.27 Hr/M	3280 IPH 0.30 Hr/M
Easy	- - -	2.03 Hr	1.39 Hr	3410 IPH 0.29 Hr/M	3960 IPH 0.25 Hr/M	3540 IPH 0.28 Hr/M
Press Specs.	Speed Range to 5200 IPH		Paper Thickness to .030"		Sheet Sizes 19 x 25 to 42 x 55-1/2"	